

# Receiving Report

Date:

Batch No:

Supplier:

Dart P/O:

**Packing Slip:**

Yes

No

Invoice:

**Yes**

No

Receipt:

## Cash

Cr

Release Note Attached:

Yes

No

N/A

Waybill Attached:

Yes

No

**Shipment Complete:**

Yes

No

N/A

### QC6 Inspection

## Work Order

### Discrepancies

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date \_\_\_\_\_

Received/Costing

Initial

### Location

## I N V O I C E

No: PEC IV-569966

Date: 06Jul11

Due: 05Aug11

Sold By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Remit to:  
 THYSSENKRUPP MATERIALS NA  
 c/o T27540  
 P.O. BOX 4275, POSTAL STATION 'A'  
 TORONTO, ONTARIO M5W 5V8

Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Shipped To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Shp Dt 06Jul11 Ord Dt 04Jul11 SO No ST-346868 B/L PEC 718824  
 Trm NET 30 DAYS/NET 30 JOURS PO/Ref 14402  
 Frt PREPAID Via VIM TRANSFER TR FOB CONCORD  
 Slp STAN IVERS (905-532-1350) Pbl

1 ALUMINUM PLATE 6061-T651	1 PCS	35 LBS
.50" THICK X 24.0000" X 30.0000"		141.95 ✓
MATERIAL	1 PCS @ 141.9500 EA	25.00 ✓
ENERGY & CAP SURCHG	25.0000 LOT	
-----		
2 STAINLESS STEEL SHEET 304-2B	3 PCS	124 LBS
.0250 Nom X 48.0000" X 120.0000"		313.97 ✓
MATERIAL	124 LBS @ 2.5320 LBS	

Total Shipped: 4 PCS 159 LBS  
 Interest will be charged at 1.5% per month or  
 18% per year on overdue accounts.

\*\*\* SALES DEPT. OFFICE HOURS \*\*\*  
 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY  
 \*\*\*\* TEL. 800-926-2600 \*\*\*\*  
 \*\*\* CUSTOMER PICK-UP HOURS \*\*\*  
 \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
 \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

\*\*\*\*\*  
 \* WE STOCK STAINLESS STEEL!!!! \*  
 \* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
 \*\*\*\*\*

# TPS/GST TVH/HST 140223934 RT0001  
 # TVQ - QST 1017327981 TQ0001

Material	Processing	Freight	Other	Taxes	TOTAL DUE
455.92			25.00	62.52	543.44
*****					
Taxes: ONHSTS	62.52				

All amounts are calculated in domestic currency.

All Item ID/GL/WOs	All Rec. Employees	All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO14402	1		M6061T6B0.500X24. f 000		7/5/2011	7/6/2011	2.5000	\$56.78	0.0000	0	\$141.95
CAD	No		6061-T6 BAR 500" f X 24.000"		2.5000	DES102		\$141.95	0.0000	0	
			118228								
	2		M304S25GA sf		7/5/2011	7/6/2011	120.0000	\$2.64	0.0000	0	\$316.50
	No		304/316 .020" Sheet sf 118228		120.0000	DES102		\$316.50	0.0000	0	
Total Received Quantity:											122.5000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$458.45
Total Balance Due Quantity:											0.0000

# B I L L O F L A D I N G

No: PEC 718824

Ship From:  
 THYSSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 05Jul11 at 15:51 From PFW  
 Probill  
 Via VIM TRANSFER TRUCK  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-346868- 1 Your PO # 14402  
 ALUMINUM PLATE 6061-T651  
 .50" THICK X 24.0000" X 30.0000"

Heat Number Tag No  
 22/03/062A0 210749

Quantity  
 5.00 SFT

MTR'S

PCS  
 1

Wt LBS  
 35

2) Our Order PEC-346868- 2 Your PO # 14402  
 STAINLESS STEEL SHEET 304-2B  
 .0250 Nom X 48.0000" X 120.0000"

Heat Number Tag No  
 YU257156 210384

Quantity  
 120.00 SFT

MTR'S

PCS  
 3

Wt LBS  
 124

TOTAL: Tags 2 PCS 4 LBS 159

Heat Number \*\*\* Chemical Analysis \*\*\*  
 22/03/062A0  
 YU257156

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

TOTAL (1,2) 1 PKG, 1 SKID GW. 231 LBS

\*CUSTOMER PICK-UP HRS AT THYSSSENKRUPP MATERIALS NA

Page: 1 ....Continued

1 crate  
 1 carton

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

# B I L L O F L A D I N G

No: PEC 718824

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship Date 05Jul11 at 15:51 From PFW  
Probill  
Via VIM TRANSFER TRUCK  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

# B I L L O F L A D I N G

CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

SHIP FROM: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

SHIP DATE: 05Jul11 at 15:51 From PFW  
Probill  
Via VIM TRANSFER TRUCK  
FOB CONCORD  
Frt PREPAID  
Route 0-0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE

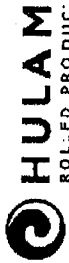
SHIP TO: (1)  
DART AEROSPACE

===== B I L L O F L A D I N G =====  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

TEST CERTIFICATE



Hulamin Limited Reg. No. 1940/013924/06 VAT Reg. No. 4080  
HEAD OFFICE: Moses Makhida Rd, Pietermaritzburg 3201, P.O. Box 74, Pietermaritzburg 3200, South  
Telephone: +27 33 395 5911 • Telefax: +27 33 395 5911

Certificate No : 1103LB6313

BUYER: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD ONTARIO	Shipping File No:	UR42529	Product : PLATE 6061P-T651 0.5" x 48.5" x 144.5"
	Lot No :	22/03/062A0	Dimension : 0.5" X 48.5" X 144.5"
	P/Item No :	2957296	Alloy - Temper : 6061 - T651
	Release No :	RF070629	Certificate No : 1103LB6313
	Cust Order No :	PEC-228260	Cust Ref/Part No: HULAMIN Order No : 034271E Item Part : 1/1 Combined P/List No : R87923

Case No : PEC78

MECHANICAL TEST RESULTS

Lot No.	Cast No.	Metal Id	Alloy	Spec No	Mechanical Properties					Bend Test
					Yield Strength (Ksi)	UTS (Ksi)	Elongation A50 (%)	Earing (%)	Test Date	Gauge Length (Inches)
22/03/062A0	THXZ	88378022	6061	Min	34.8	42.0	9			
				Max	42.8	46.3	14		28/03/11	02
				2	42.8	46.3	14		28/03/11	02

CHEMICAL COMPOSITION

Cast No.	Alloy	Si (%)	Fe (%)	Cu (%)	Mn (%)	Mg (%)	Cr (%)	Zn (%)	Ti (%)	Each (%)	Total (%)	A (%)
Min		0.40		0.15		0.8	0.04					
Max		0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15	
THXZ	6061	0.68	0.44	0.28	0.12	1.01	0.20	0.01	0.011			97.22

CONFORMS TO: ASME SB-209 ASTM B209/07 AMS 4027H AMS QQA-250Y1, 02.1997

For purposes of determining conformance with these specifications, an observed value or a calculated value shall be rounded "to the nearest unit" in the last right-hand digit used in expressing the specification limit, in accordance with the rounding method of ASTM Practice E29, for Using Significant Digits in Test Data to Determine Conformance with Specifications.

WE HEREBY CERTIFY, THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF THE ORDER CONTRACT. THE INSPECTION RESULTS INDICATED IN THE CHEMICAL COMPOSITION HAVE BEEN OBTAINED FROM CAST ANALYSIS.

*[Signature]*

Dr. A. Pichler (HEAD OF CHEMICAL TESTING)

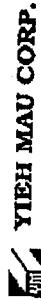
Ver 2.5.4

*[Signature]*

V. Mariani (HEAD OF PHYSICAL TESTING)

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:



YIEH MAU CORP.

INVOICE NO. : F10M927-1  
COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION : AISI 304 ASTM A240/A480 and ASME SA240/SA480  
CUSTOMER : OLBERT METAL SALES LIMITED

345, SHUN AN RD, TAIPEI, HSIANG  
KAOHSIUNG, TAIWAN R.O.C  
TEL: 07-6972485 FAX: 07-6973006  
CERTIFICATE NO: F10M927-1  
DATE OF ISSUE: 10/08/2010

MILL TEST CERTIFICATES

SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 m/m				Chemical Composition (%)							
		KGS	LBS			Y.S. (N/mm <sup>2</sup> )	T.S. (N/mm <sup>2</sup> )	E.L. (%)	HKB	HV	C	Mn	P	S	Ni	Cr	N
304 2B PI																	
11GA X 48" X 120"	1	1,628	3,589	YU162009	96S81567C-11	313	654	53	87	179	4.6	52	119	37	806	1804	2.7
11GA X 48" X 120"	1	1,628	3,589	YU162009	96S81567C-12	313	654	53	87	179	4.6	52	119	37	806	1804	2.7
16GA X 48" X 96"	1	1,710	3,770	YU162515	98S66092B-3	298	624	57	79	152	5.1	46	110	36	804	1820	2.7
16GA X 48" X 120"	1	1,665	3,671	YU162159	96S62953A-2	292	617	60	79	151	5	53	127	33	805	1812	2.6
18GA X 48" X 120"	1	1,350	2,976	YU257404	96S61403B-6	295	657	55	85	172	4.6	51	125	36	811	1830	2.9
18GA X 48" X 120"	1	1,338	2,950	YU257404	96S61403B-7	295	657	55	85	172	4.6	51	125	36	811	1830	2.9
20GA X 48" X 96"	1	1,334	2,941	YU162157	97S63035B-1	308	647	54	86	175	4	44	105	31	807	1823	3.4
20GA X 48" X 120"	1	1,569	3,459	YU257562	96S62953A-5	315	672	56	86	176	4.3	48	114	37	805	1825	3.4
20GA X 60" X 120"	1	1,630	3,594	YU161329	96S62953A-3	292	629	54	84	168	5.1	41	108	37	805	1825	3.4
22GA X 48" X 96"	1	1,700	3,748	YU161154	96S65697B-2221	292	629	54	84	168	5.1	41	108	37	805	1825	3.4
22GA X 48" X 120"	1	1,652	3,642	YU161154	96S65697B-2222	291	639	55	85	170	4.3	49	122	37	809	1818	2.5
24GA X 48" X 120"	1	1,336	2,945	YU257156	96S55927B-1	281	616	54	86	176	1.6	37	144	34	806	1807	2.3
24GA X 48" X 120"	1	1,336	2,945	YU257156	96S55927B-2	281	616	54	86	176	1.6	37	144	34	806	1807	2.3
304 NO.4 LASER																	
11GA X 48" X 96"	1	1,545	3,429	YU162009	96S81567B-111	313	654	53	87	179	4.6	52	119	37	804	1821	3.2
11GA X 48" X 120"	1	1,631	3,596	YU162009	96S81567B-112	313	654	53	87	179	4.6	52	119	37	806	1804	2.7
16GA X 48" X 120"	1	1,630	3,594	YU162009	96S81567B-113	313	654	53	87	179	4.6	52	119	37	805	1804	2.7
16GA X 48" X 120"	1	1,690	3,726	YU162547	98S66094A-11	282	662	56	82	160	4.4	47	119	32	804	1817	2.5
22GA X 48" X 96"	1	1,746	3,849	YU161311	96S65697B-12	294	659	53	85	173	4.8	48	113	36	804	1817	2.5
22GA X 48" X 120"	1	1,718	3,788	YU161311	96S65697B-13	294	659	53	85	173	4.8	48	113	36	804	1817	2.5
24GA X 48" X 96"	1	1,604	3,536	YU162639	98S66747B-15	298	685	55	86	174	4.8	49	122	37	804	1820	1.6
24GA X 48" X 120"	1	1,598	3,523	YU162639	98S66747B-14	298	685	55	86	174	4.8	49	122	37	804	1820	1.6
TOTAL:	25	39,380	86,820														

Remarks: NO MERCURY CONTAMINATION.  
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE

Bond tested good for all Heat NO.

YIEH MAU CORP.

*Lin Kuan Bing*  
Manager of Quality Assurance Section





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14402

Purchase Order Date 6/30/2011

PO Print Date 7/4/2011

Page Number 1 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B0.500X24.000	6061-T6 BAR .500" X 24.000"	7/5/2011 Yes	2.50 f	Yours ppd	\$56.7800	\$141.95
		Special Inst:	MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A- 225/8 OR AMS 4117/ 4128/4115/4116, OE QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221  SIZE OF MATERIAL: .500" THICK X 24" WIDE X 30" LONG				
2	M304S25GA	304/316 .020" Sheet	7/5/2011 Yes	120.00 sf	Yours ppd	\$2.6375	\$316.50
		Special Inst:	MATERIAL: 304/316 SS SHEET ANNEALED 2B FINISH AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (304) OR ASTM A240 OR ASME SA240				

7/4/2011



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14402

Purchase Order Date 6/30/2011

PO Print Date 7/4/2011

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

PO Total:

\$458.45

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr:

3

Change Date: 7/4/2011

*CL*  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO14402**

Purchase Order Date 6/30/2011

PO Print Date 6/30/2011

Page Number 1 of 2

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Contact Name**

**Vendor Phone**

**Vendor Fax**

**Vendor Account Nbr**

905 669 9444

905 738 9033

**Buyer**

**Requisition Nbr**

**Tax Resale Nbr**

**Terms**

**Currency**

**FOB**

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

**Ship To :**

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
CL 11/06/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B0.500X24.000	6061-T6 BAR .500" X 24.000"	7/5/2011 Yes	2.50 f	Yours ppd	\$56.7800	\$141.95
<b>Special Inst:</b> MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/ 4128/4115/4116 OE QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221  SIZE OF MATERIAL: .500" THICK X 24" WIDE X 30" LONG							
2	M304S25GA	304/316 .020" Sheet	7/5/2011 Yes	96.00 sf	Yours ppd	\$2.5320	\$243.07
<b>Special Inst:</b> MATERIAL: 304/316 SS SHEET ANNEALED 2B FINISH AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (304) OR ASTM A240 OR ASME SA240							

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 6/30/2011



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO14402**

Purchase Order Date 6/30/2011

PO Print Date 6/30/2011

Page Number 2 of 2

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name  
Vendor Phone 905 669 9444  
Vendor Fax 905 738 9033  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

PO Total:

\$385.02

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

U CL

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 6/30/2011

Q U O T A T I O N

No: PEC ST-346540

Quoted By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Quoted Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

SSP

Trm NET 30 DAYS/NET 30 JOURS Qtd 30Jun11 Qte Ref  
 Frt PREPAID Via FOB  
 Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL  
 Slp STAN IVERS (905-532-1350)

Q U O T A T I O N

QT No: PEC ST-346540

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM PLATE 6061-T651	1 PCS	38 LBS
.50" THICK X 24.0000" X 30.0000"		
<<<----- SPECIFICATIONS ----->>>		
Ga Tol + 0.0000 - 0.0000 Pc/Tag 1		
WthTol + 0.0630 - 0.0000 Wt/Skd		
LthTol + 0.0630 - 0.0000 Ty Pk		
MATERIAL	1 PCS @	141.9500 EA
ENERGY & CAP SURCHG		25.0000 LOT
		141.95
		25.00
-----		
2 STAINLESS STEEL SHEET 304-2B	3 PCS	125 LBS
.0250 Nom X 48.0000" X 120.0000"		
MATERIAL	125 LBS @	2.5320 LBS
		316.50

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\* CUSTOMER PICK-UP HOURS \*\*\*

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.\*\*\*

Order Totals: 2 Items 163 LBS

\*\*\*\*\*

Material	Processing	Freight	Other	Taxes	ORDER AMT
458.45			25.00	62.85	546.30

Q U O T A T I O N

No: PEC ST-346540

Quoted By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: ( 20115)  
 DART AEROSPACE

Quoted Ship To: ( 1)  
 DART AEROSPACE

=====

		Q U O T A T I O N		QT No: PEC ST-346540	
*****					
Taxes: ONHSTS	62.85	0.00	0.00	0.00	

**Chantal Lavoie**

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**From:** Jean-Luc Menard <jmenard@dartaero.com>  
**Sent:** June 29, 2011 11:46 AM  
**To:** L Lacelle; Chantal Lavoie  
**Cc:** Harvey Siemens; Robert Fuentes  
**Subject:** D4424 MATERIAL

Linda/Chantal,

Just talked to Harvey, he thinks Eagle will be ordering 1x D4424-1 soon and they will require a quick turn around. Could you order the material pls so we are ready to manufacture when the p/o comes in. M6061T6 SHEET 30" X 24" MIN is what we would need.

Thx  
JLM 42"

**Jean-Luc Menard**

**Production Engineering Coordinator**



1270 Aberdeen Street

Hawkesbury Ontario

Canada K6A 1K7

Tel: (613) 632-5200 Ext 227

[jmenard@dartaero.com](mailto:jmenard@dartaero.com)



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~~M6061T6 S. 500~~

M6061T6 B0.500 x 24.000

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TRANSMISSION VERIFICATION REPORT

TIME : 06/30/2011 15:02  
NAME :  
FAX :  
TEL :  
SER.# : F9N212739

DATE, TIME	06/30 15:01
FAX NO./NAME	19057389033
DURATION	00:00:30
PAGE(S)	02
RESULT	OK
MODE	STANDARD
	ECM



Sold By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS      Ord 04Jul11 Due05Jul11  
 Frt PREPAID      Via VIM TRANSFER TRUCK      FOB CONCORD  
 Con 96294      PO/Rel 14402  
 Slp STAN IVERS (905-532-1350)      Tel 613-632-9577 Fax 613-632-1053

S A L E S   A C K N O W L E D G M E N T      SO No PEC ST-346868  
 Test Certs: Chem Y Phys Y      1 Original copies with Shipment, 1 with Invoice

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 LthTol + 0.0630 - 0.0000 Ty      Pk  
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 ENERGY & CAP SURCHG      25.0000 LOT      25.00

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